

## EP1243452

Publication Title:

Door panel assembly with window regulator and assembly method

Abstract:

Abstract of EP1243452

A door panel assembly (10) including a door panel (12) having a dry side and a wet side, a drive mechanism being secured to the door panel via at least a first mounting feature (32) and a cable drum (14) being secured to the door panel via at least a second mounting feature (22), in which the at least one first and at least one second mounting feature are located on the same side of the door panel. Further a corresponding method of assembling a door panel assembly comprising the steps of providing a door panel (12), providing a sub-assembly of a drive mechanism (8) and a cable drum housing (14), mounting the sub-assembly on to the door panel (12) and securing it thereto.

Data supplied from the esp@cenet database - Worldwide b56

-----  
Courtesy of <http://v3.espacenet.com>



(12)

**EUROPEAN PATENT APPLICATION**

(43) Date of publication:  
**25.09.2002 Bulletin 2002/39**

(51) Int Cl.7: **B60J 5/04, E05F 15/16**

(21) Application number: 02251237.0

(22) Date of filing: 22.02.2002

**(84) Designated Contracting States:**  
**AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU**  
**MC NL PT SE TR**  
**Designated Extension States:**  
**AL LT LV MK RO SI**

- **Blume, Klaus Bruno Wilhelm**  
**64569 Nauheim (DE)**
- **Hopson, Charles Berry**  
**Lebanon, TN 37087 (US)**
- **Laurandel, Herve**  
**14200 Herouville, St Claire (FR)**
- **Dobson, Simon Blair**  
**Sandgate, Kent CT20 37A (FR)**
- **Cabanne, Damien**  
**77 Fontainebleau (FR)**

(30) Priority: 21.03.2001 GB 0107066

**(71) Applicant: Meritor Light Vehicle Systems-France**  
**45600 Sully sur Loire (FR)**

(72) Inventors:

- Lawrie, Mark Graham  
45600 Lion en Sulias (FR)
- Le Gallo, Yann  
4510 Orleans (FR)
- De Vrles, Pascal  
45640 Sandillion (FR)

**(74) Representative: Jones, John Bryn et al  
Withers & Rogers,  
Goldings House,  
2 Hays Lane  
London SE1 2HW (GB)**

**(54) Door panel assembly with window regulator and assembly method**

(57) A door panel assembly (10) including a door panel (12) having a dry side and a wet side, a drive mechanism being secured to the door panel via at least a first mounting feature (32) and a cable drum (14) being secured to the door panel via at least a second mounting feature (22), in which the at least one first and at least one second mounting feature are located on the same

side of the door panel.

Further a corresponding method of assembling a door panel assembly comprising the steps of providing a door panel (12), providing a sub-assembly of a drive mechanism (8) and a cable drum housing (14), mounting the sub-assembly on to the door panel (12) and securing it thereto.

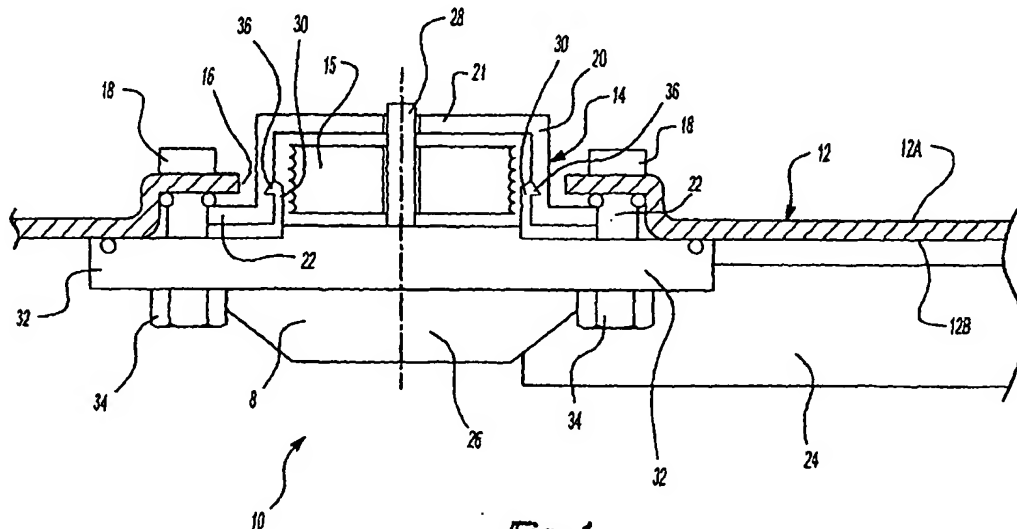


Fig-1

## Description

[0001] The present invention relates to door panel assemblies and particular door panel assemblies including window regulator cable drum housings for use in vehicles such as cars (automobiles).

[0002] Known cars include doors having windows. It is possible to lower and raise a window glass in order to open and close the window. The vertical position of the window glass is controlled by a window regulator, parts of which are generally secured to a lower edge of the window glass.

[0003] The door includes an outer skin and an inner door panel which provide for a cavity within the door within which is located part of the window regulator and also in which locates the window glass when in a lowered position. The door cavity side of the door inner panel is known as the "wet" side and the other side of the door inner panel i.e. the side which faces the interior of the vehicle is known as the "dry" side.

[0004] One form of window regulator is the cable operated window regulator which uses cursors attached to a cable to raise and lower the window glass. The cable is moved by wrapping ends of the cable around a cable drum and then rotating the cable drum in a clockwise or an anti-clockwise direction to raise and lower the window glass. The cable drum is secured to the wet side of the door inner panel.

[0005] A motor is secured to the dry side of a door inner panel. The motor includes an axle which projects through the panel on which the drum is rotatably mounted.

[0006] A problem with this design is that it is important to align the cable drum housing accurately with the motor and the sandwiching of the door inner panel between these two components adds a further manufacturing tolerance error.

[0007] An object of the present invention is to provide an improved form of door inner panel assembly.

[0008] Thus according to the present invention that is provided, a door panel assembly including a door panel having a dry side and a wet side, a drive mechanism being secured to the door panel via at least a first mounting feature and a cable drum being secured to the door panel via at least a second mounting feature, in which the at least one first and at least one second mounting feature are located on the same side of the door panel.

[0009] The invention will now be described, by way of example only, with reference to the accompanying drawings in which :-

Figure 1 is a cross section view of a first embodiment of a door panel assembly according to the present invention;

Figure 2 is a second embodiment of a door panel assembly according to the present invention; and

Figure 3 is a view of the door panel assembly of figure 2 taken in the direction of arrow A.

[0010] With reference to figure 1 there is shown a door panel assembly 10 including a door panel 12, a window regulator cable drum housing 14 and a drive mechanism in the form of a window regulator motor assembly 8.

[0011] Door panel 12 would typically be in the form of an inner panel pressing which is connected to an outer door skin to provide for a door structure of a vehicle such as a car (automobile).

[0012] Alternatively the door panel could be in the form of a door panel module mounting plate (also known as a carrier plate) upon which is mounted various components of the door. The module mounting plate then being secured in a relatively large aperture of the inside of an associated door.

[0013] Alternatively the door inner panel may be a window regulator motor mounting plate.

[0014] The door panel 12 includes a drum hole 16 and threaded fixing holes 18. Door panel 12 has sides 12A (wet side) and 12B (dry side).

[0015] Cable drum housing 14 includes a housing portion 20 which is generally cylindrical in shape and includes a housing portion closure 21.

[0016] Attached to the housing portion at spaced locations are mounting features in the form of lugs 22, each having a through hole.

[0017] Mounted in the housing portion 20 is a cable drum 15 around which is wound the window regulator cables.

[0018] Window regulator motor assembly 8 includes an electric motor 24 in driving connection with a gearbox housed in gearbox housing 26. The gearbox has an output axle 28, upon which is mounted the cable drum.

[0019] The gearbox housing 26 includes alignment features in the form of fingers 30 which engage with an inner surface of housing portion 20 to correctly align the window regulator motor assembly 8 with the cable drum housing 14.

[0020] Gearbox housing 26 includes mounting features in the form of lugs 32 (only two of the three lugs shown) having through holes. Bolts 34 pass through the holes in lugs 32 and lugs 22 and are threaded into threaded fixing holes 18 to secure both the window regulator motor assembly 8 and the cable drum housing 14 door panel 12.

[0021] It can be seen that the electric motor 24 and its associated electrical connectors are advantageously located on the dry side of the door panel 12. Furthermore it can be seen that features of the window regulator motor assembly engage directly with features of the cable drum housing to provide for correct alignment between these two components. It should be noted that manufacturing tolerance errors in door panel 12 do not affect the alignment between window regulator motor assembly 8 and cable drum housing 14.

[0022] It should also be noted that the window regu-

lator motor assembly 8 and cable drum housing 14 can be provided as a sub-assembly prior to fixing on to the door panel 12. To this end fingers 30 are provided with barbs 36 to provide for a snap fit engagement with the inner part of housing portion 20.

[0023] With reference to figures 2 and 3 there is shown a door panel assembly 110 with components which fulfil the same function as door panel assembly 10 labelled 100 greater.

[0024] In this case door panel 112 has a substantially equilateral triangular shaped holes 116 which corresponds to and is slightly larger than the peripheral shape of the cable drum housing 114 and window regulator motor assembly 108 at the interface of these two components ie a cross section taken through lugs 122 or lugs 132 is triangular.

[0025] The window regulator motor assembly 108 and cable drum housing 114 are provided as a sub-assembly and then lugs 132A, 132B and 132C (see figure 3) are aligned with the corresponding apexes 116A, 116B and 116C of hole 116 to allow cable drum housing 114 and lugs 132 to pass through hole 116 from the dry side to the wet side. Note that the position of motor 108 is shown chain dotted at B during this process.

[0026] The window regulator motor assembly and cable drum housing are then rotated through approximately 60 degrees to the position shown in figure 3 and bolts 134 (only one shown) can be passed through the clearance holes in panel 112 and lugs 132 and can engage in threaded holes in lugs 122 to secure both the window regulator motor assembly and cable drum housing to the panel 112.

[0027] It should be noted that manufacturing tolerance errors on door panel 112 do not affect the alignment between cable drum housing 114 and window regulator motor assembly 108. Furthermore it can be seen that the motor 108 is located on the dry side of panel 112 and that the window regulator motor assembly 108 and cable drum housing 114 can be assembled from the dry side to the position as shown in figure 2 and that bolt 134 can also be secured from the dry side. This is particularly advantageous when window regulator motor assembly 108 has to be replaced in the event of an electrical failure etc.

[0028] In alternative embodiments the window regulator motor assembly may be replaced by a manual window regulator drive mechanism.

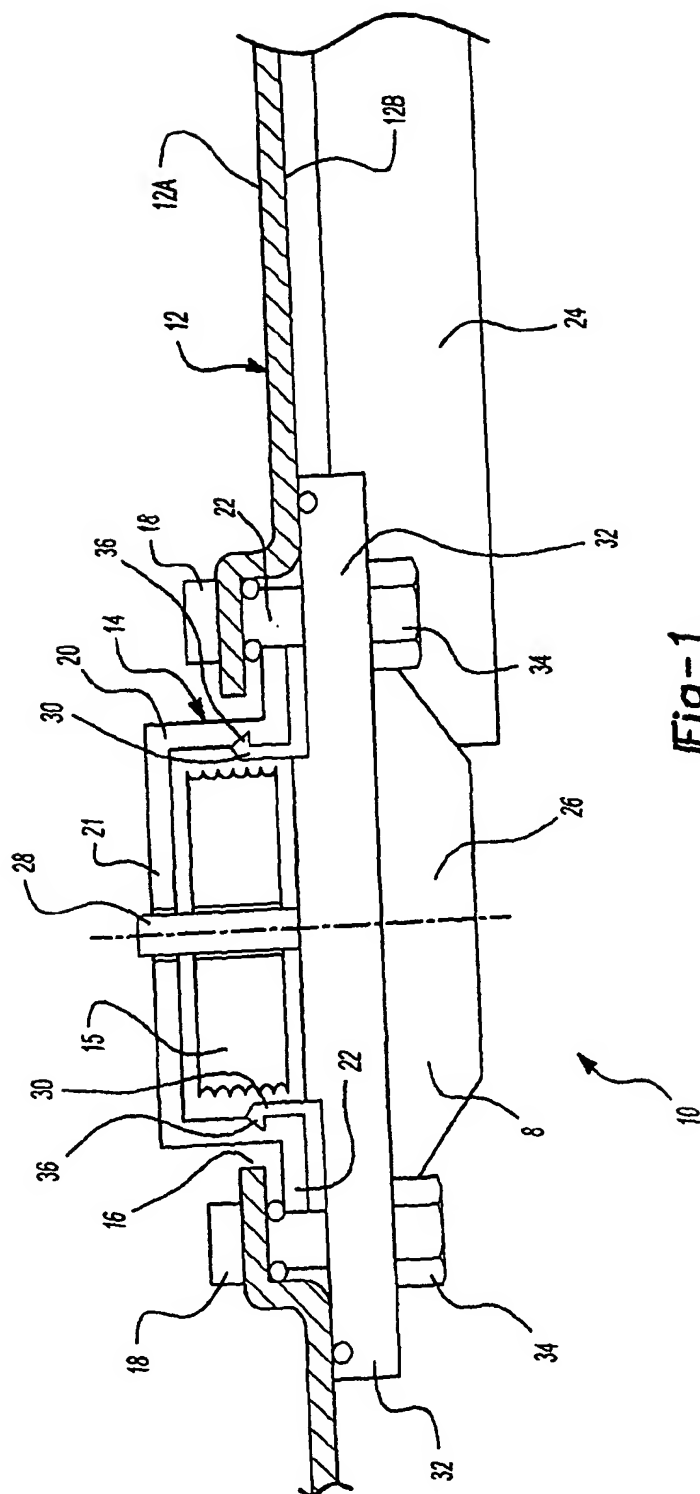
## Claims

1. A door panel assembly (10) including a door panel (12) having a dry side and a wet side, a drive mechanism (8) being secured to the door panel via at least a first mounting feature (32) and a cable drum (14) being secured to the door panel via at least a second mounting feature (22), in which the at least one first and at least one second mounting feature

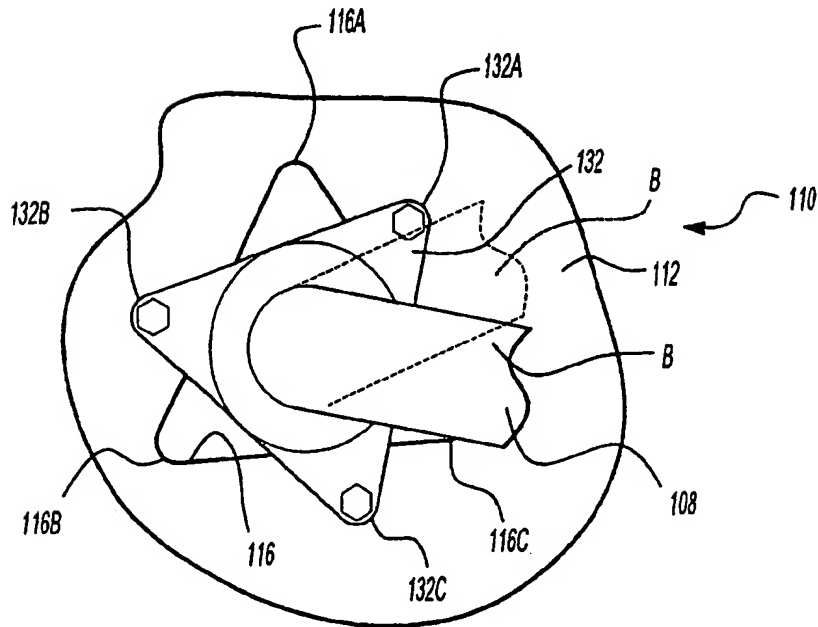
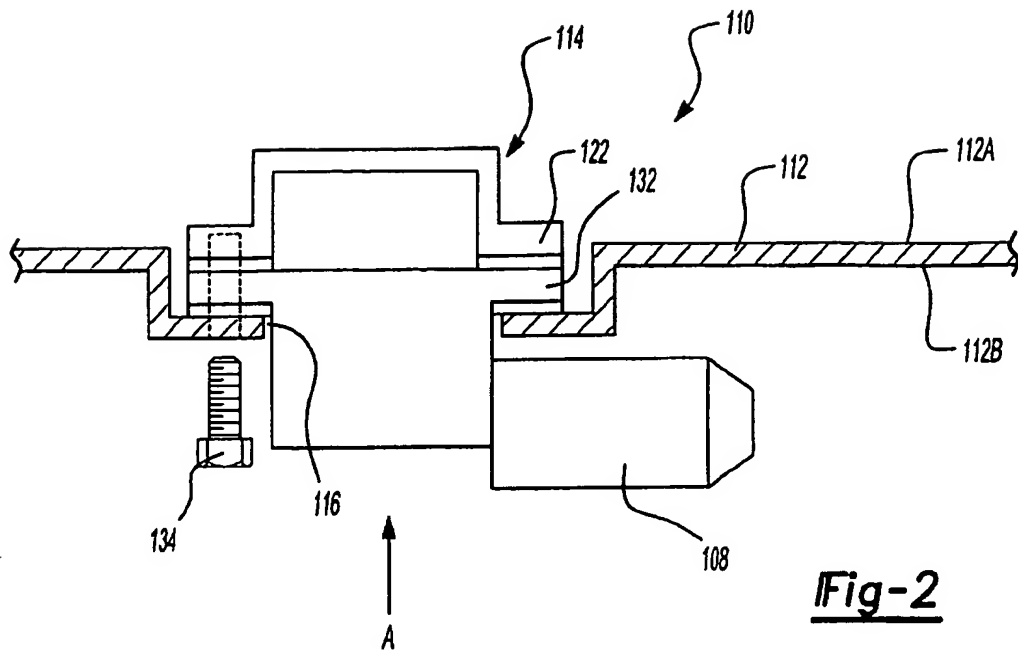
are located on the same side of the door panel.

2. A door panel assembly as defined in claim 1 in which said at least one second mounting feature (22) is sandwiched between said at least one first mounting feature (32) and the door panel (12) on the dry side.
3. A door panel assembly as defined in claim 1 or 2 in which a portion (20) of the cable drum housing projects through the door panel on the wet side.
4. A door panel assembly as defined in claim 1 in which said at least one first mounting feature (132) is sandwiched between said at least one second mounting feature (122) and the door panel (112) on the wet side.
5. A door panel assembly as defined any preceding claim in which the drive mechanism includes a drive system (24, 26) capable of driving a cable drum (15) mounted on an axle (28) in the cable drum housing (14) with the drive system being substantially located on the dry side and with the axle being at least partially located on the wet side.
6. A door panel assembly as defined in any preceding claim in which the drive mechanism includes a motor (24).
7. A door panel assembly as defined in any preceding claim in which at least one fastener (34) acts to secure both the drive mechanism and the cable drum housing to the door panel.
8. A door panel assembly as defined in claim 7 in which the at least one fastener (34) passes through at least one of the first and second mounting features to secure the drive mechanism and cable drum housing to the door panel.
9. A door panel assembly as defined in any preceding claim in which alignment features (36) on the drive mechanism engage corresponding features on the cable drum housing to align the drive mechanism relative to the cable drum housing.
10. A door panel assembly as defined in claim 9 in which the alignment features include fingers on the drive mechanism for engagement with the inner periphery of a housing portion of the cable drum housing.
11. A door panel assembly as defined in claim 9 or 10 in which the alignment features further secure the drive mechanism relative to the cable drum housing.

12. A door panel assembly as defined in any preceding claim in which there are three first mounting features and three second mounting features.
13. A method of assembling a door panel assembly according to any preceding claim comprising the steps of providing a door panel, providing a sub-assembly of a drive mechanism and a cable drum housing, assembling the sub-assembly on to the door panel and securing it thereto. 5 10
14. A method of assembling a door panel according to claim 13 when dependent upon claim 5 including the step of providing a door panel with a hole, passing the cable drum housing and said at least one second mounting feature through the hole and securing the said assembly to the door panel. 15
15. A method of assembling a door panel according to claim 14 further including the step of rotating the sub-assembly once it has been passed through the hole to align the at least one first and second mounting features at an attaching position and then securing the sub-assembly to the door panel. 20 25 30 35 40 45 50 55



**Fig-1**





European Patent  
Office

# EUROPEAN SEARCH REPORT

Application Number  
EP 02 25 1237

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
X	PATENT ABSTRACTS OF JAPAN vol. 2000, no. 12, 3 January 2001 (2001-01-03) -& JP 2000 238528 A (OI SEISAKUSHO CO LTD), 5 September 2000 (2000-09-05) * abstract; figures 1,3,6,7 * * paragraph '0020! *	1,6	B60J5/04 E05F15/16
Y	-----	3-5,7-9, 11,12	
Y	DE 198 12 875 C (BROSE FAHRZEUGTEILE) 2 June 1999 (1999-06-02) * abstract; figures 1-3 * * column 1, line 53-67 *	3,5,7-9, 11,12	
X	DE 197 07 850 C (BROSE FAHRZEUGTEILE) 12 March 1998 (1998-03-12) * abstract; figures 1A,4 * * column 4, line 16-34 * * column 3, line 10 - column 3, line 41 *	13	
Y	-----	4	TECHNICAL FIELDS SEARCHED (Int.Cl.7)
A	PATENT ABSTRACTS OF JAPAN vol. 2000, no. 24, 11 May 2001 (2001-05-11) -& JP 2001 199236 A (YAZAKI CORP), 24 July 2001 (2001-07-24) * abstract; figures 2-7 *	9,12	B60J E05F
The present search report has been drawn up for all claims			
Place of search <b>MUNICH</b>		Date of completion of the search <b>19 June 2002</b>	Examiner <b>Panatsas, A</b>
<p><b>CATEGORY OF CITED DOCUMENTS</b></p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons &amp; : member of the same patent family, corresponding document</p>			



**ANNEX TO THE EUROPEAN SEARCH REPORT  
ON EUROPEAN PATENT APPLICATION NO.**

EP 02 25 1237

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on  
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

19-06-2002

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
JP 2000238528	A	05-09-2000	NONE	
DE 19812875	C	02-06-1999	DE 19812875 C1	02-06-1999
			BR 9908853 A	21-11-2000
			WO 9947779 A2	23-09-1999
			EP 1062402 A2	27-12-2000
DE 19707850	C	12-03-1998	DE 19707850 C1	12-03-1998
			BR 9807798 A	22-02-2000
			CN 1248205 T	22-03-2000
			WO 9838057 A1	03-09-1998
			DE 59800408 D1	01-02-2001
			EP 0961703 A1	08-12-1999
			ES 2154935 T3	16-04-2001
			JP 2001513726 T	04-09-2001
JP 2001199236	A	24-07-2001	NONE	